

Work Order ID 51343

August 19, 2009 11:41:38 AM



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Item ID:	D2582	Accept		Setup	Start	
Revision ID:	B				Stop	
Item Name:	Step Leg Assembly					
Start Date:	08/19/2009	Start Qty:	16.00		Cust Item ID:	
Required Date:	08/21/2009	Req'd Qty:	16.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>MF</u>	Date:	<u>09-08-19</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2582	Rev B								
100		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2582 and								
110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>W2A</u>	0.00							
Packaging	Memo	0.00							
Packaging									

EF 09/08/24 (16)

27 8 02/02/24

(16) f

3RD 09-08-24

(16)

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Item ID: D2582

Accept

Revision ID: B

Item Name: Step Leg Assembly

Start Date: 08/19/2009 Start Qty: 16.00

Required Date: 08/21/2009 Req'd Qty: 16.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/08/26 HJ 14 09-8-24

Picklist Print

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Work Order ID: 51343

Parent Item: D2582RevB

Parent Item Name: Step Leg Assembly



Comments:

Start Date: 08/19/2009

Required Date: 08/21/2009

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2278RevF  Step Leg		Manufactured	No			100	Each	34.0000	32.0000 		<i>Ep 09/08/24</i>	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

30

48090A

0

50338

30

4
26

Main Warehouse

WA

4

48090A

4

D2279RevD



Step Spacer

Manufactured No

100

Each

66.0000

16.0000


Ep 09/08/24

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

48

40087

18

44293

18

47644

12

16

Main Warehouse

WA

18

48090C

18

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Work Order ID: 51343



Parent Item: D2582RevB



Parent Item Name: Step Leg Assembly

Start Date: 08/19/2009

Required Date: 08/21/2009

Comments:

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2322RevC Step Spacer		Manufactured	No			100	Each	17.0000	16.0000			

EP 09/08/24

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

17

47644

3

48090B

14

3
13

D3720-1RevA



Step Spacer

Manufactured No

100

Each

29.0000

16.0000



EP 09/08/24

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

29

44693

7

47644

12

48090

10

7
3
43 9

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Work Order ID: 51343

Parent Item: D2582RevB

Parent Item Name: Step Leg Assembly

Comments:

Start Date: 08/19/2009

Required Date: 08/21/2009

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3720-2RevA

Manufactured

No

100

Each

32.0000

16.0000



Step Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

32

44694

9

47644

12

48090

11

EF 09/08/24

9

7

MS20470AD4-4

Purchased

No

100

Each

7,162.000

352.0000



Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7162

111359

2162

112314

5000

EF 09/08/24

174

156

MS20470AD4-5

Purchased

No

100

Each

3,753.000

64.0000



Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3753

109031

753

111916

3000

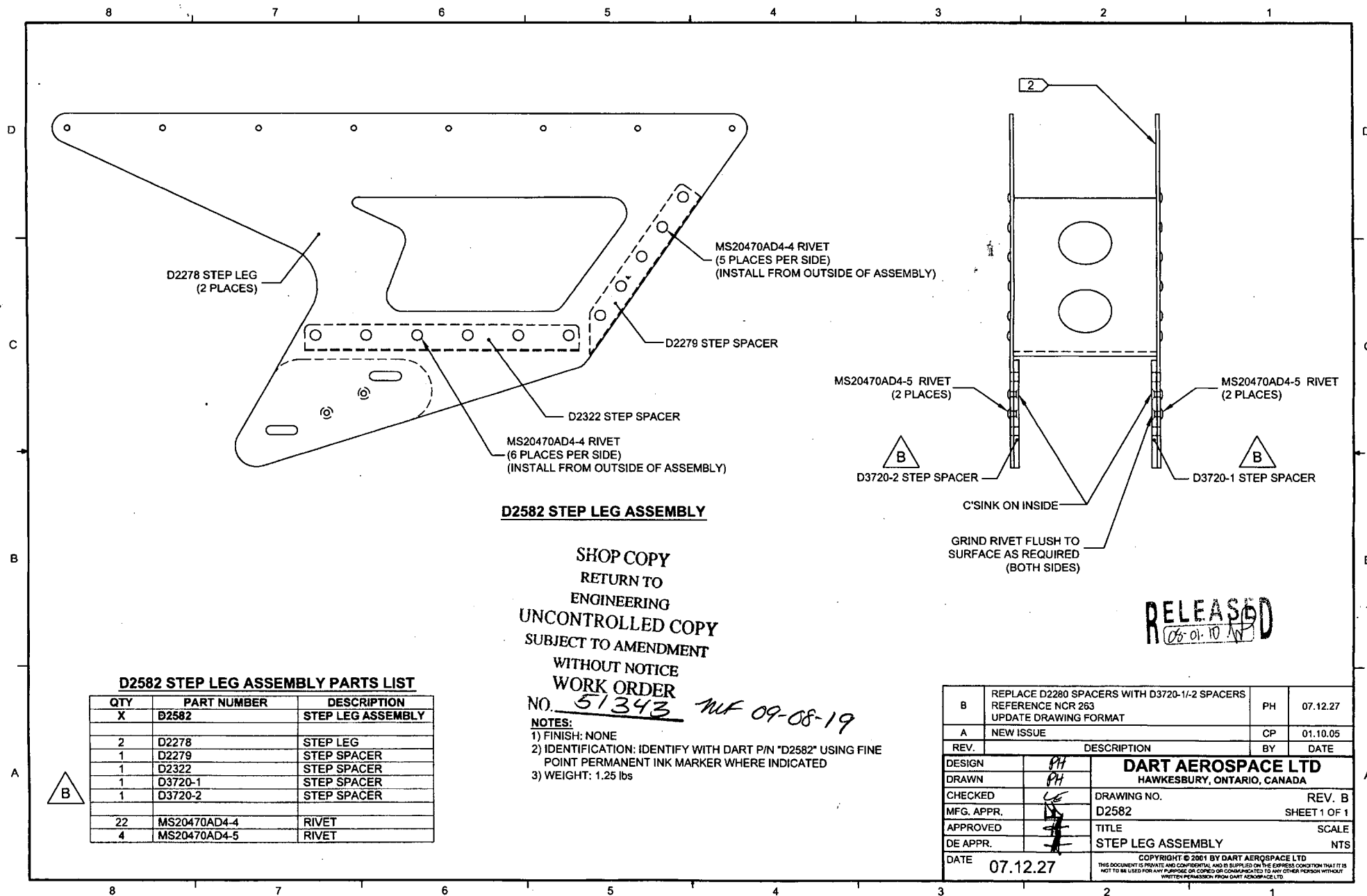
EF 09/08/24

64

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Shop Packet Print

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D2582 STEP LEG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 51343 *MLF 09-08-19*

- NOTES:
1) FINISH: NONE
2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
3) WEIGHT: 1.25 lbs

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

RELEASED
06-01-10

B	REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.		D2582	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		STEP LEG ASSEMBLY	NTS
DATE	07.12.27	<small>COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	